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Bell Housing and Starter Wiring recommendations

1. Set idler-flywheel gap to .040"-.070". Use flywheel and starter shims as necessary to achieve the gap requirement.
2. If using a solenoid, use recommended wire sizes below from battery to solenoid and from solenoid to starter.

Cable length (total)	Recommended Wire Gage
2' or less	4 gage
Up to 5'	2 gage
Up to 7'	1 gage
Up to 10'	0 gage

3. Battery and bell housing must be grounded to the frame. Follow the same size recommendations as above for ground cables. Be sure that all paint, dirt, etc is removed and ground wires are securely attached.
4. If using a jumper on the starter be sure that it is at least 12 gage wire and that the ends are securely attached.